

Work Order ID 145467 - 3

145467

Page 1

Friday, May 06, 2016 2:14:23 PM

Item ID: D350-578 031

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: dmDate: 16/05/16

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-578

H

MAY 26 2016

100

Document Control

0.00

100

Doc.

DOCUMENT CONTROL

0.00

Memo

Doc. Control - USB in Paperwork

Photocopy bluefile and type labels per IPW D350-578.031 - CHN1000

JUN 03 2016

MU 16-0526

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

MAY 26 2016

110

QC4- 100% inspect kits for completeness

0.00

110

QC

Memo

0.12

Doc. Control

JUN 03 2016



Work Order ID 145467

Friday, May 06, 2016 2:14:23 PM

145467

Accept

N900040100

Setup Start

NS1

Item ID: D350-578-031

Stop

NS2

Revision ID:

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Stop

NR2

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

120

120

Packaging

Packaging

Operation
Description

Packaging

Memo

Identify and pack for shipping as per PPP D350-578-031 and DSR429

Location:

PPP Rev:

Set Up/
Run Hours

0.00

0.00

0.00

0.40

QC21 - Final Inspection - Work Order Release

Memo

130

130

QC

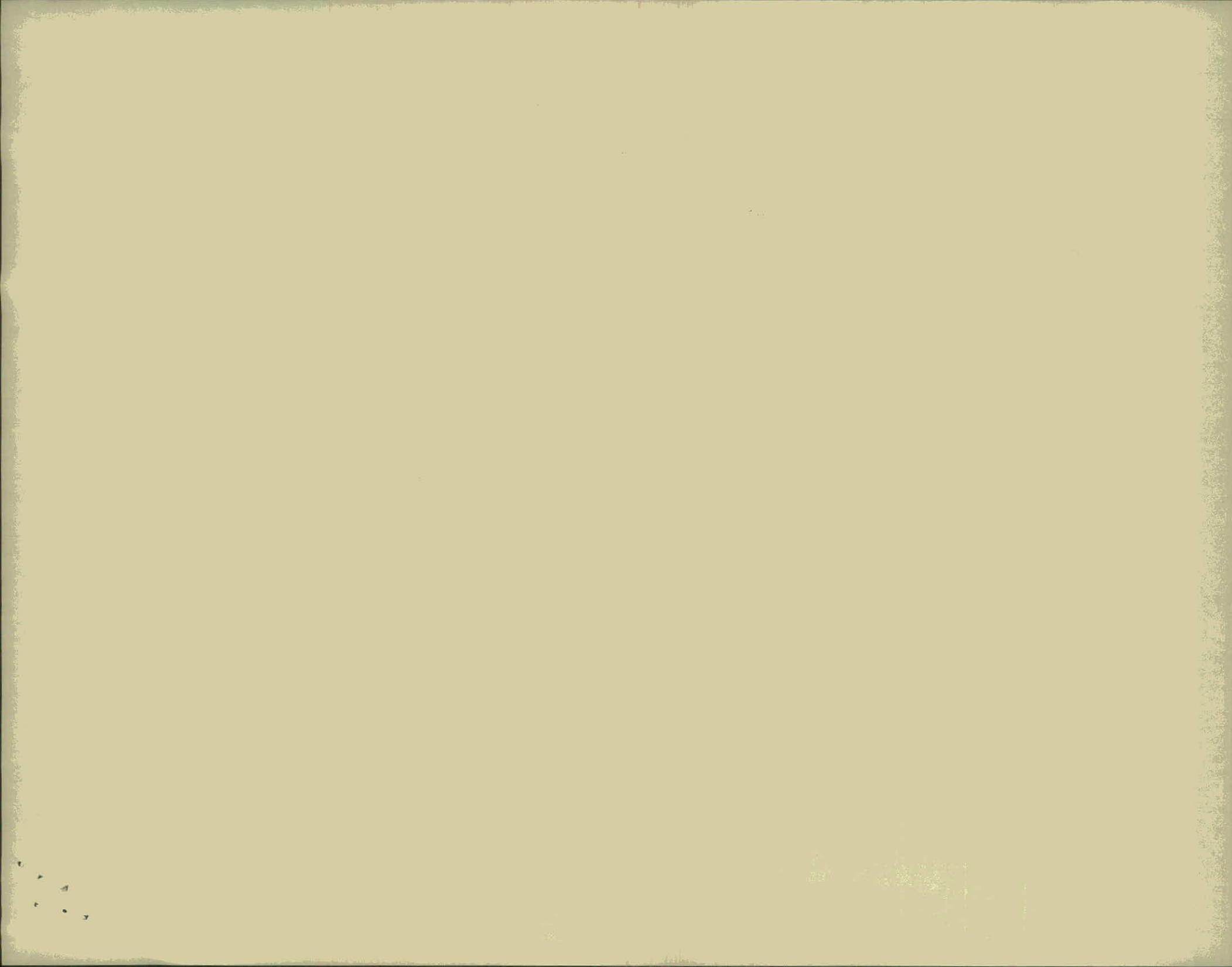
Quality Control

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Shp

16/6/2

MJS JUN 03 2016



Picklist Print

Friday, May 06, 2016 2:14:30 PM

Page 1

Work Order ID: 145467

145467

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016

Required Date: 5/5/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B
14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30
ILM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3859-041		Manufactured	No			105	Each	0.0000	2	8			
D3859-041									**	XY B144312		DAS 6 9-89	DAS 28 9-89
Wearplate Assembly													
AN4-16A		Purchased	No				Each	252.0000	10	48			
AN4-16A									**			DAS 6 9-89	DAS 28 9-89
Bolt													
				Location			Loc Qty						
				over003			100						
				M134702			100						
				ST343			147						
				M134509			32						
				M134606			115						
AN4-17A		Purchased	No			105	Each	228.0000	12	48			
AN4-17A									**			DAS 6 9-89	DAS 28 9-89
Bolt													
				Location			Loc Qty						
				over003			150						
				M134508			50						
				M134573			50						
				M134634			50						
				ST343			38						
				M134606			38						

MAY 26 2016



Picklist Print

Friday, May 06, 2016 2:14:30 PM

Work Order ID: 145467

145467

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016

Required Date: 5/5/2016

Start Qty: 4.00

Required Qty: 4.00

NAS1149D04631

Purchased

No

105

Each

1,400.000

24

96

NAS1149D0463.1

WASHER

DAS
6 28
9-89 9-89DAS
27
9-89LocationLoc QtyLoc Code

GA

328

M132035

21

M134508

307

ST260a

998

M134634

998

ST263

94

M134508

94

105

Each

1,664.000

12

48

DAS
6 28
9-89 9-89

MS2104214

Purchased

No

MS210421 4

Locknut

DAS
27
9-89LocationLoc QtyLoc Code

GA

279

m133709

279

OVER007

500

m134676

500

ST303

788

m134606

788

ST305

97

m136922

97

W02 04 0000

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		C2529	Washer
				2		C2672F	Bearpaw
2	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
6	6	6	6	6	2	E3859-041	Wearplate
6	6	6	6	6		E4011-1	Clamp (Replaces D2438)
	2					E4012-1	Cushion (Replaces D2182B050)
			2			E4297-1	Bearpaw
						E4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
24	24	24	24	24	24	AN4-17A	Bolt
12	12	12	12	12	12	MAS1149D0463J	Washer
						MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit



5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

